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SERVICE BULLETIN
iALERT!

YASKAWA™ Sigma II

Attention Brown Thermoforming Customers:

Yaskawa has announced Sigma II Product Series will be discontinued. Sigma II Products were installed on Brown equipment primarily in the period of 2001 through 2010.

Brown Machine recently received notification from Yaskawa that Sigma II Products will be discontinued.

- **Through February 28, 2014 new units are available for purchase through Brown at current pricing.**
- As of March 1, 2014, Yaskawa has announced a projected list price increase of 20%.
- **On March 1, 2014 through May 31, 2014 new units will be available for purchase from Brown at an increased price, with delivery not to exceed November 30, 2014.**
- After May 31, 2014 any remaining inventory will be sold on a first come, first serve basis.
- Repair is projected to be available until 2021 depending on component availability.
- All Sigma II products currently covered under Brown and/or Yaskawa warranties will be honored by Brown and/or Yaskawa.

To avoid any production interruptions, we highly recommend that you consider the following and contact our Spare Parts Department to fully understand your alternatives:

1. Awareness within your organization of the discontinued availability by Yaskawa of the Sigma II Products and available alternative actions.
2. Purchase spare Sigma II components.
3. Upgrade of your Sigma II Product platform to a Sigma V Product platform.